# WASTE STREAM REVISION REQUEST **REVISION REQUEST DATE: Customer Name:** WASTE CODE ADDITION LOELETION: D009 Maco CONSTITUENT ADDITION/DELETION: OTHER: **UPDATE HMIS** HEALTH \_\_\_\_\_ FLAMMABLE REACTIVE \_\_\_\_ PPE\_\_\_\_ SPECIAL HANDLING INFORMATION **APPROVAL** New Lab Sample Required ? Yes \_\_\_ No \_\_\_ Operations Signature **Environmental Signature** Date Safety Signature **Laboratory Signature** Date **Customer Signature** Date Reason for Revision:

#### **Hughes, Brent**

From:

May, Jim

Sent-

Friday, March 01, 2013 2:17 PM

To:

Hughes, Brent

Subject:

FW: Sunoco boxes

Jim May 866-832-1869

From: Leonards, Mary Linn

Sent: Friday, March 01, 2013 1:37 PM

To: May, Jim

Subject: RE: Sunoco boxes

Judy Brackin specifically requested that it not be on there for reporting reasons.

From: May, Jim

Sent: Friday, March 01, 2013 1:36 PM

To: Leonards, Mary Linn Subject: RE: Sunoco boxes

Do we really want to take the code off the profile? It doesn't affect anything by leaving it on and will prevent future problems if we do have another box with mercury.

Jim May 866-832-1869

From: Leonards, Mary Linn

Sent: Friday, March 01, 2013 1:34 PM

To: May, Jim

Subject: RE: Sunoco boxes

D009.

From: May, Jim

Sent: Friday, March 01, 2013 1:33 PM

To: Leonards, Mary Linn Subject: RE: Sunoco boxes

D008 or D009?

Jim May 866-832-1869 From: Leonards, Mary Linn

Sent: Friday, March 01, 2013 1:31 PM

To: May, Jim

Subject: RE: Sunoco-boxes-

Just don't forget that the D008 shouldn't be on the profile after these two boxes. It was temporary or we need to create a new profile.

Thanks for the heads up

ML

From: May, Jim

Sent: Friday, March 01, 2013 1:23 PM

To: Leonards, Mary Linn Subject: RE: Sunoco boxes

Yes I spoke to him right after lunch. He was in meetings and with a customer all morning. He agreed we cannot pass on any charges since we didn't test for mercury. He told me to up the con range on the profile to trigger the test for future shipments.

Jim May 866-832-1869

From: Leonards, Mary Linn

Sent: Friday, March 01, 2013 1:17 PM

To: May, Jim

Subject: Sunoco boxes

You get to talk to Steve today?

Mary Linn Leonards

Corporate Account Manager

215.606.7880

Marylinn.leonards@heritage-enviro.com

WASTE STREAM	M REVISION	REQUEST	ws #_ 96406-16
EVISION REQUEST DATE:	2/7/20:	13	Page1_ of1_
Sustomer Name:	Philadelphia Energy	Solutions	
VASTE CODE ADDITION / DE	LETION:	D009	
	and the same of th		
ONSTITUENT ADDITION/DE	LETION:		
Name	Range	Name =	м Калде
MERCURY	0-30 PPM		
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EALTH	FLAMMABLE	REACTIVE	_ PPE_D2_
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ew Lab Sample Required ? Yes _	- No	do	
peratiens Signature	Date	Environmental Sign	nature Date
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efety Storiature	Date	Laboratory Signatu	re Date
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eason for Revision:			
Higher mencu			observed for
omel of PES 1	1050 heat	exchanger bund	le Sludge.



\	WASTE ANALYSIS DECISION	
Initial Renewal		
$\bigcirc$ 1	APPROVAL SIGNATURES	
1 Jon Venturins	GMM	6/8/4
Laboratory - Print	Sign	Date
Zambia Logero	Jarli Z	1-69-11
Safety - Print VINCENT WAGGLE	Sign	Date //
Environmental - Print	Sign	Date
Stappy Lord		5/2/11
Operations Print	Sign	Date
COMMENTS Type Text		
VIPO 1500		
Conditional Acceptance		
Conditions for acceptance:		



#### **WASTE ANALYSIS RESULTS**

Identification	Measured Value	Possible Waste Codes	Total Constituent Analysis	TCLP
. ANIONS				
Bromide, PERCENT	<0.1			
Chloride, PERCENT	0.4			
Fluoride, PERCENT	<0.1			
Iodine, PERCENT	<0.1			
Sulfur, PERCENT	<0.1			
Sulfides, PPM	300			
Cyanides, PPM	<20			
METALS				
			SOLID Mg/Kg	LIQUID Mg/l
Antimony, PPM	<50		***************************************	
Arsenic, PPM	<5	D004 ARSENIC	100	5.0
Barlum, PPM	<50	D005 BARIUM	2000	100
Beryllium, PPM	<5			,
Cadmium, PPM	1.7	D006 CADMIUM	20	1.0
Calcium, PPM	1239	STATE OF INTERIOR	20	1.0
Calcium, PPM	3639			
Chromium, PPM	12	D007 CHROMIUM	100	5.0
Capper, PPM	<50	Son of it Conton	100	5.0
Lead, PPM	6	D008 LEAD	100	5.0
THE STATE OF THE S	<50	DOUB LEAD	100	5.0
Lithlum, PPM	<0.2	D009 MERCURY	4	0.2
Mercury, PPM	<50	Dog MERCORT	4	0.2
Nickel, PPM				
Phosphorous, PPM	1602			
Potassium, PPM	196			
Potassium, PPM	3413		22	
Selenium, PPM	<1	D010 SELENIUM	20	1.0
Silver, PPM	<5	D011 SILVER	100	5.0
Sodium, PPM	257			
Thallium, PPM	<10			
Zinc, PPM	96			
PHYSICAL PROPERTIES			-	
Flashpoint, DEGREES F	NA			
Btu/lb, BTU/LB	1600			
Water, PERCENT	88			
Viscosity, CENTIPOISE	NA			
Ash, PERCENT	6.5			
Density, G/ML	NA			
pH, STD. UNITS	NA			
Settleable Solids, PERCENT	NA			
PCB Total, PPM	NA			
Paint Filter	PAS			
D. REACTIVITY				
Water	NO			
Acid	NO			
Alkeli	NO			
	<100			

Dichlorodifluoromethane Trichlorofluoromethane



#### GENERATOR INFORMATION

Name:

SUNOCO INCORPORATED REFINERY

Address (site):

3144 PASSYUNK AVENUE PHILADELPHIA, PA 19145 UNITED STATES

Address (mail):

Same

US EPA ID:

PAD049791098

**Regulatory Status:** 

LARGE QUANTITY

**Technical Contact:** 

JUDY BRACKIN

Phone:

(215)339-2143

Short Name:

SRPP

#### **WASTESTREAM INFORMATION - GENERAL**

Common Name:

PETROLEUM REFINERY HEAT EXCHANGER BUNDLE

Waste Class:

000 - GENERAL STORAGE

**Generating Process:** 

PETROLEUM REFINERY HEAT EXCHANGER BUNDLES

**EPA Source Code:** 

G19 - OTHER ONE-TIME OR INTERMITTENT PROCESSES

**EPA Form Code:** 

W319 - OTHER INORGANIC SOLIDS (SPECIFY IN COMMENTS)

Physical State @ 70F: SOLID

Odor:

NONE

**Estimated** 

**Annual Volume:** 

1000

Conditional Approval?: N

#### MANAGEMENT SYSTEM ASSIGNMENTS

**Product Code - Desc** 

**Put Away Area** 

**Cont Type** 

8034 SOLIDS REFINERY

BULK

**GENERAL STORAGE** 

CM, DT

#### **EPA HAZARD CODES**

K050

#### SAFETY INFORMATION

**HMIS** Information

Description

HEALTH

2 - MODERATE HAZARD

FLAMMABLE

1 - SLIGHT HAZARD

REACTIVE

0 - MINIMAL HAZARD

PPE

\* = Carcinogen @ = Water Reactive J2 - OV SUPER CART-NEOPRENE



#### COMMENTS

Type Text

ER EMERGENCY RESPONSE TO A HAZARDOUS SOLID. PPE=K6

PE TYVEK SUIT

ER - EMERGENCY RESPONSE PE - PROTECTIVE EQUIPMENT

#### TRANSPORTATION INFORMATION

**Shipping Description:** 

NA3077, HAZARDOUS WASTE, SOLID, N.O.S., 9, PGIII, (PETROLEUM), ERG#171

#### **HERITAGE-WTI SURVEY RESPONSES**

Question	Reply	Question	Reply
Asbestos	NO	Dioxins, Furans, or pre-cursors	NO
Explosive	NO	Gas	NO
Infectious Agents	NO	Radioactive	NO
Is this a dust hazard?	NO	Air Reactive	NO
Water Reactive	NO	Carcinogen	NO
Lab Pack	NO	Oxidizer	NO
PCBs ? (If Yes, specify range)	NO	Pyrophoric	NO
Shock Sensitive	NO	Strong Odor	NO
Does WS Contain Benzene?	NO	Does WS Contain Water>=10%	YES
Is WS subject to control requirements of 40CFR61,340 to 61.358 ?	NOT APPLICABLE	If this is a liquid are there multiple layers ?	NO
Is the waste pumpable ?	NO	Will heat improve the flow?	NO
Will solids pass through a 1/8-inch screen ?	NO	Flash Point	NA
Boiling Point	NA	pH	NA
ВТИЛЬ	<3000	Miscellaneous Special Waste	NO



#### **CHEMICAL CONSTITUENTS**

Using specific chemical names, list all constituents present in the wastestream. Attach available analyses or Material Safety Data Sheets (MSDSs). Total composition must equal or exceed 100%.

#### **TYPE - GENERATOR**

Constituents	Range	Units CAS# EHS
FREE LIQUID RANGE	20 - 20	PERCENT
PPE	0-1	PERCENT
SOLIDS: DIRT, GRIT, SCALE	12 - 85	PERCENT
VIRGIN PETROLEUM PRODUCTS	1-3	PERCENT
WATER	15 - 88	PERCENT 7732-18-5

EHS - Extremely Hazardous Substance CAS - Chemical Abstracts Service



#### CERTIFICATION

I hereby certify that all information submitted herein and attached contains true, accurate and complete descriptions of this waste. Any sample submitted for analysis is representative of the waste material being offered for approval as defined in 40 CFR 261 - Appendix I or by using an equivalent method. All relevant information regarding known or suspected hazards in the possession of the generator has been disclosed. I authorize a sample to be obtained from any waste shipment for purposes of recertification. I will provide advance notice if the generator status or any other information on this form changes. Waste quantity information is a best estimate, and is not used as a limitation for receipt of waste shipments or quantities in excess of these estimated amounts. I have reviewed the physical facilities, administrative practices, and operational procedures (or have directed the completion of such a review) and based on this review do willingly make this certification.

Signature (Print)	) Judy BrackIN	
Signature (Sign)	Signature on file	Date 6-6-11
Company		



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16.	Check all that apply. Marking	any of these may n	equire additiona	docum	entation or follow-up	Infor	mation.					
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17.	Transporter: Heritage Trans	port XI Other 17 (	Complete belov	v) .	18. Packaging:	15	Size:	19. Volume:				
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20.	Check or List Attachments:	Lab Data MSD	S Cylinder F	orm 🗌	Packing List □ 0	ther (I	ist)					
21.	CERTIFICATION Sign a	nd date the certific	cation.									
I here	by certify that I am an authoriz	ed agent of the gen	erator, and war	rant on	behalf of the genera	tor, ti	hat all informa	ation submitted				
	and attached documentation of											
analys	sis is representative of the mate	rial being offered f	or approval. A	Il releva	nt information rega	rding	known or sus	pected hazards in				
	ossession of the generator has b											
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apply	to this form, to all attachments	checked in section	20, and to the	land dis	posal restriction no	lificat	ion (LDR) ge	enerated from this				
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	22b, is this waste a listed	MATERIAL STREET	ric Steinbergericht be	- Adams	racteristically hazardor	in for l	2001-D043 bas	ed on attached toh				
	waste? (U, P, K, or F codes)				d MSDS (mark MSD)							
	D001 (Ignitability)	TCLP VOL		PHARMA PROPERTY.	LP SEMI-VOLATILES	UNIONE STORY	D038 Pyridine	organism org				
	D002 (Corrosivity)	D018 Benzene	111220	D023 o-	A STATUTE OF THE PARTY OF THE P		D041 2,4,5-Tric	thomphenol				
	D003 (Reactivity)	D019 Carbon Tetrachic	orlde	D024 m-			D042 2,4,8-TH					
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	D007 Chromlum	D035 Methyl Ethyl Kets	one	D032 He	xachlorobenzane		D015 Toxaphe					
	D008 Lead	D039 Tetrachloroethyle	ina	D033He	xachlorobutadiens		D018 2,4-D					
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### Higgins, John

From:

Leonards, Mary Linn

Sent:

Tuesday, June 07, 2011 9:07 AM

To:

Higgins, John

Subject:

FW: Profiles

Importance: High

Attachments: Heritage F037 Profile 6-6-11.pdf; Heritage K050 Waste Profile 6-6-11.pdf; Heritage K051 Waste

Profile 6-6-11.pdf

JT,

See attached profiles. I don't know if the sample I gave you for the K050 bundle solids correctly matches this profile. I have another one here that is similar so I'm not sure but the API separator material is the K051 profile and the F037 profile goes with the material marked F037 on the top. Don't submit the K050 one just yet until I confirm that it indeed is correct. You can submit the other two though. I need them pushed through as quickly as possible if you can.

Thanks.

ML

Mary Linn Leonards Managing Eastern PA, NJ, DE, and MD Heritage Environmental Services, LLC Phone: 215.606.7880 Fax: 484.991.8652

From: BRACKIN, JUDY S [mailto:JSBRACKIN@si

Sent: Monday, June 06, 2011 5:34 PM

To: Leonards, Mary Linn Cc: DIJOSEPH, NICHOLAS W Subject: RE: Profiles

Mary Linn,

Attached are the waste profiles for F037 (Primar

Let me know if you have any questions.

Thanks,

Judy

'I Separator Sludge).

Judy S. Brackin Sr. Environmental Consultant Sunoco, Inc. (R&M) Philadelphia Refinery 3144 Passyunk Ave. Philadelphia, PA 19145 215-339-2634 Fax 866-302-2147 jsbrackin@sunocoinc.com

# NEW WASTESTREAM INFO SHEET

Vaste Stream # 94406 7 9

WASTE CLASS 000	
PR OT D NA IP LDR-WWY: NA	LDR Cert: Reactive PPE S:Z
Subcategory: ~ (	UTS Code:
Con Ranges:	
Aluminum	Chlorine Nitrogen
Antimony (	Chromium Phosphorus
Arsenic	Fluorine Potassium
Ash I I I I I I I I I I I I I I I I I I I	Iodine Selenium
Barium Beryllium	Lead Silicon Lithium Silver
Bromine QV(Q*)	Magnesium Sodium
Cadmium	Mercury Sulfur
Calcium	Nickel / Thallium
Emergency Response Info:	to a hazardous Solide
PRE-Kla	TO THE ENTINEER POOL
10274	Provide and the second
Processing Instructions:	Agency Comments:
Normal Processing	Dilution Rule:
This material needs packed in lb charges and will be processed through the front wall of the kiln.	This material is not prohibited from combustion as per 40 CFR 268.3 because:
This material will be processed through the front wall of the kiln and cannot be processed through the bulk solids storage area.	it contains hazardous organic constituents or cyanide above the treatment standard in 268.48
This material will be processed through Direct Drum Pumpout	it consists of organic debris
This material will be processed through Direct Tanker (South/East).	it has a BTU value of greater than or equal to 5000 BTU/LB
This material will be processed through the Skip Hoist and cannot be processed through the bulk solid storage area.	it was ca generated with a waste for which combustion is a required method of treatment
This material needs packaged in 5 gallon pails filled to half the volume or a maximum of five I-gallon containers per overpack.	it is subject to Federal and/or State requirements necessitating reduction of organics
This will be processed through the front wall of the kiln.	it contains greater than 1% of TOC
The material will be processed through the Third-Party Program.  The material will be processed through the Fuels Program.	Conditional Approval:
Heritage-WTI Repack? Y N	Heritage-WTI is requesting conditional approval to collect the Pre-Acceptance when the first shipment is
Temperature Controlled Information:	received at the facility.
The kiln must be operational to receive this material. This material requires special scheduling.	23 Party Pre-acceptance Pre-acceptance sample to be taken when 1st shipment arrives at the facility. 3st Party Waste Transfer Only
Label Message: DNO NSR DNI DO NOT INCIN	Internal Comments: 10-day sampling? Y N
MSW7 Y N BTU 1 2 3 1A 1B 1C 1D 1E Automatic Hold: Y N	4 V. GE analytist Prod Proc Codes: 25/
2A 2B 2C Automatic Hold: Y N Message:	

## Higgins, John

From:

Leonards, Mary Linn

Sent:

Tuesday, June 07, 2011 10:34 PM

To:

Higgins, John

Subject: Fw: Profiles

Managing Eastern PA,NJ, MD,DC and DE P. 215.606.7880

From: BRACKIN, JUDY S [mailto:JSBRACKIN@sunocolnc.com]

Sent: Tuesday, June 07, 2011 05:25 PM

To: Leonards, Mary Linn Subject: RE: Profiles

Mary Linn,

Most of the material is general dirt and solids that would enter the sewer system. The scale would be normal hard water type of scale and rust and the grit would be solids or natural grit that is typically present in crude oil. These 3 wastes are typical refinery listed wastes and are expected to have the make up of typical petroleum refinery primary wastewater sludge, heat exchanger bundle sludge and API oil/water separator sludge.

Judy S. Brackin
Sr. Environmental Consultant
Sunoco, Inc. (R&M) Philadelphia Refinery
3144 Passyunk Ave.
Philadelphia, PA 19145
215-339-2634
Fax 866-302-2147
jsbrackin@sunocoinc.com

From: Leonards, Mary Linn [mailto:Marylinn.Leonards@heritage-enviro.com]

Sent: Tuesday, June 07, 2011 9:44 AM

To: BRACKIN, JUDY S Cc: DIJOSEPH, NICHOLAS W Subject: RE: Profiles

Hi Judy,

Approvals is asking what the grit and scale material is on the profiles.

Mary Linn Leonards
Managing Eastern PA, NJ, DE, and MD
Heritage Environmental Services, LLC
Phone: 215.606.7880
Fax: 484.991.8652

From: BRACKIN, JUDY 5 [mailto:JSBRACKIN@sunocoinc.com]

Sent: Monday, June 06, 2011 5:34 PM

To: Leonards, Mary Linn Cc: DIJOSEPH, NICHOLAS W

Subject: RE: Profiles

Mary Linn,

Attached are the waste profiles for F037 (Primary Sludge), K050 (Bundle Sludge), and K051 (API Separator Sludge).

Let me know if you have any questions.

Thanks,

Judy

Judy S. Brackin
Sr. Environmental Consultant
Sunoco, Inc. (R&M) Philadelphia Refinery
3144 Passyunk Ave.
Philadelphia, PA 19145
215-339-2634
Fax 866-302-2147
jsbrackin@sunocoinc.com

From: Leonards, Mary Linn [mailto:Marylinn.Leonards@heritage-enviro.com]

Sent: Monday, June 06, 2011 12:30 PM

To: BRACKIN, JUDY S Subject: Re: Profiles

No problem. Thank you! Managing Eastern PA,NJ, MD,DC and DE P. 215.606.7880

From: BRACKIN, JUDY S [mailto:JSBRACKIN@sunocoinc.com]

Sent: Monday, June 06, 2011 12:28 PM

To: Leonards, Mary Linn Subject: RE: Profiles

Mary Linn,

I found a copy of the blank profile form and am filling them out this afternoon. I have a couple of meetings this afternoon but should get them to you by the end of today

Thanks,

Judy

Judy S. Brackin
Sr. Environmental Consultant
Sunoco, Inc. (R&M) Philadelphia Refinery
3144 Passyunk Ave.
Philadelphia, PA 19145
215-339-2634
Fax 866-302-2147
jsbrackin@sunocoinc.com

From: Leonards, Mary Linn [mailto:Marylinn.Leonards@heritage-enviro.com]

Sent: Monday, June 06, 2011 12:25 PM

To: BRACKIN, JUDY S Subject: Re: Profiles

HI Judy

Hope you had a great weekend!

6/8/2011

Just checking in on the profiles. Let me know if you need some assistance.

Regards ML

Managing Eastern PA,NJ, MD,DC and DE

P. 215.606.7880

From: Leonards, Mary Linn

Sent: Thursday, May 26, 2011 02:56 PM

To: BRACKIN, JUDY 5 < JSBRACKIN@sunocoinc.com>

Subject: Profiles

Hi Judy,

Just checking in to see if you had a chance to complete the profiles for the F037 material, API and Bundle solids material.

The samples will be at the lab tomorrow.

Thanks! ML

Mary Linn Leonards Managing Eastern PA, NJ, DE, and MD Heritage Environmental Services, LLC Phone: 215.606.7880 Fax; 484.991.8652

# CORRECTIVE ACTIONS FORM FOR WASTE STREAMS

ita Stream No.:	

DATE REVIEWED DESERVATIONS/19111ALS PROPOSED ACTION/INTITIAL  47 FNFOOD 6N gN+ awd Scale. pib  97 E-march MC  6.9-11 Analytical shows  882 water  4.52 ash  Please confirm Point Filts. results -3:	
97 E-mould mc  6.9-11 Analytical shows  8820 water	
6.9-11 Analytical shows	
889 water	
16.5% ash Please confirm Point Filte results - 3	
Please confirm Paint Filta. results - 3:	
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HERITAGE-WTI, INC. 1250 St. George Street East Liverpool, Ohio 43920-3400 Phone: 330-385-7337

Fax: 330-385-7813

Web Site: www.heritage-wti.com

June 22, 2011

Sunoco Incorporated Refinery 3144 Passyunk Avenue Philadelphia, PA 19145

RE: Generator ID Number:

PAD049791098

Waste Profile:

96406-16

Waste Name:

PETROLEUM REFINERY HEAT EXCHAN

OHSAS 18001: 2007

ISO 14001: 2004

ISO 9001: 2008

Dear Judy Brackin

HES-WTI is providing you this written notice in accordance with 40 CFR 264.12(b) and OAC 3745-54-12(B). Under these regulations, the owner and operator of a treatment, storage, and disposal facility (TSDF) that receives hazardous waste from an off-site generator must inform the generator, in writing, that they have the appropriate permits and will accept the waste that the generator is shipping.

Heritage coordinated the approval of wastestream 96406-16 into our facility. HES-WTI has the appropriate permits and will accept wastestream 96406-16.

This waste will be treated on-site at HES-WTI's East Liverpool, Ohio facility.

Sincerely,

Zambia Logero

Waste Approval Manager

Zambia Logero

Heritage

